

Work Order ID 97469

February-20-13 12:54:29 PM

97469

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Item ID: D3384-043
Revision ID:
Item Name: Cyclic Sock Assembly

Accept

N9000040100

Setup Start ***NS1***

Stop ***NS2***

Start Date: 2/20/13 Start Qty: 2.00 ***2***
Required Date: 3/06/13 Req'd Qty: 2.00 ***2***

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan: MLJ Date: 13-02-20 Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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D2690	B2
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D3384	C
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100		0.00
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100

Small Fab

Small Fab

Memo

0.00

Small Fab

1- Cut cable as per dwg D2690
2- ASSEMBLE PER DRWG D3384 REV.B

2

FF
13-02-20

110	QC5- Inspect part completeness to step on W/O	0.00
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110

QC

Memo

0.00

Quality Control

DA
30
20

13/02/21

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Customer:

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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***
Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	Identify as per dwg & Stock Location: <u>G.A.</u>	0.00							
120									
Packaging	Memo	0.00				2		FF	13-02-21
Packaging									
130	QC21- Final Inspection - Work Order Release	0.00							
130									
QC	Memo	0.00							
Quality Control									

MLJ 13-02-21

13-02-21

Picklist Print

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Work Order ID: 97469

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Parent Item: D3384-043

D3384-043

Parent Item Name: Cyclic Sock Assembly

Start Date: 2/20/13

Required Date: 3/06/13

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A new issue DD 10.04.14 verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
CBL-1240		Purchased		No		100	f	1,098.411	0.875	1,842.105			

CBL-1240

Cable

**

FF 13-02-20

Location

Loc Qty

Loc Code

GA

1098.411849

113565

3.911789

119690

387.00006

122190

207.5

123283

500

1,842.1

CBL-460

Purchased

No

100

Each

719.0000

2

4

CBL-460

Loop Sleeve

**

FF 13-02-20

Location

Loc Qty

Loc Code

GA

719

123283

21

124272

198

124336

500

4

D3384-1

Manufactured

No

100

Each

17.0000

1

2

D3384-1

Cyclic Sock

**

FF 13-02-20

Location

Loc Qty

Loc Code

ST492

17

91822

1

96111

16

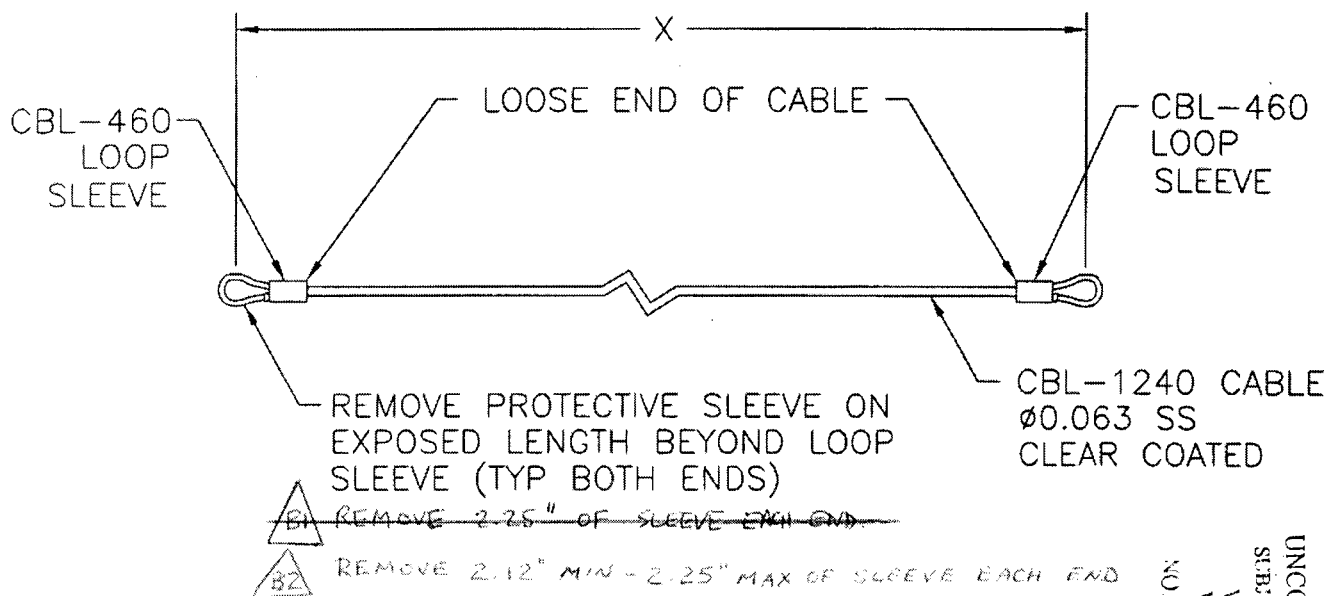
1

1



DESIGN <i>[Signature]</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>BW</i>	DRAWING NO. D2690	REV. B SHEET 1 OF 1
DATE 97.10.02		TITLE LANYARD ASSEMBLY	SCALE NTS
A	97.07.03	NEW ISSUE	
B	97.10.02	REVISED NOTE FOR ADDITIONAL LENGTH	
B1	CP 01 08.20	ADD NOTE TO REMOVE 2.25" OF SLEEVE	
B2	CP 04 06.24	ADDED TOLERANCE	

RELEASED
971003 KE
TSR 4374



D2690-X

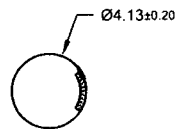
X = LENGTH IN INCHES

NOTE: CUT CABLE 2.50* INCHES LONGER THAN 'X' LENGTH. FOLD ENDS TIGHT TO 'X' LENGTH AND CRIMP WITH SLEEVE AT END OF LOOSE END OF CABLE WITH CBL-705 CRIMPING TOOL.
*ADDITIONAL LENGTH MAY BE NECESSARY IN SOME APPLICATIONS. CUT AS REQUIRED.

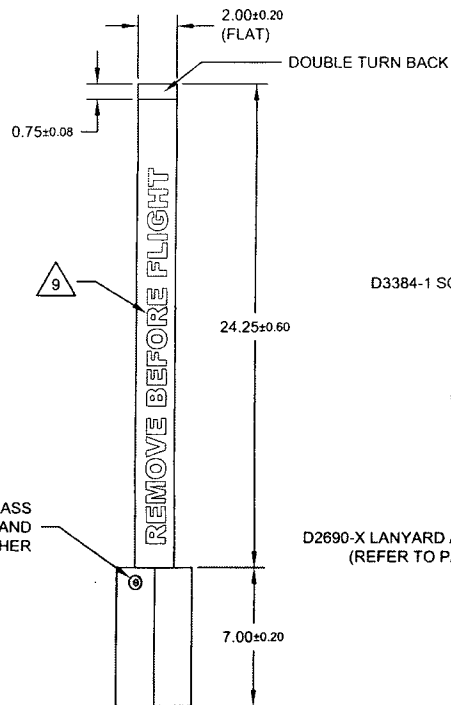
NOTE: IN SOME CASES, END HAS TO BE CRIMPED AFTER ASSEMBLY WITH ATTACHING PARTS.

UNCONTROLLED
REVISIONS
NO. 52469 M/S
13-02-20

DEO's									
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5/16" ID BRASS
GROMMET AND
WASHER

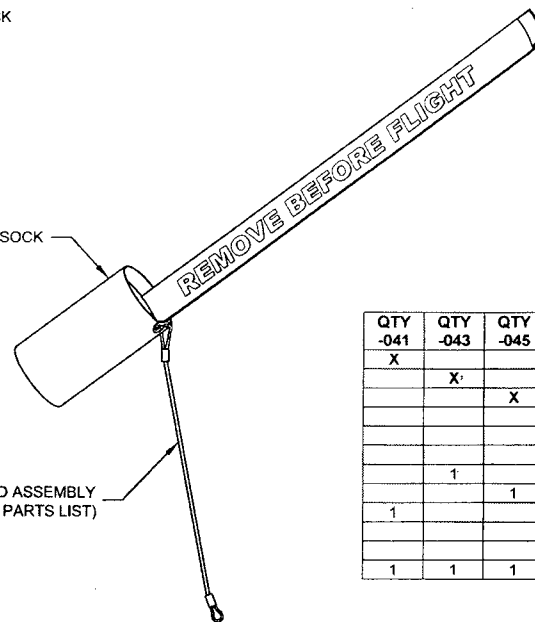


D3384-1 SOCK

D3384-1 SOCK

D2690-X LANYARD ASSEMBLY
(REFER TO PARTS LIST)

D3384-0XX SOCK ASSEMBLY



97469

QTY -041	QTY -043	QTY -045	QTY -047	QTY -049	P/N	DESCRIPTION
X					D3384-041	SOCK ASSEMBLY
	X				D3384-043	SOCK ASSEMBLY
		X			D3384-045	SOCK ASSEMBLY
			X		D3384-047	SOCK ASSEMBLY
				X	D3384-049	SOCK ASSEMBLY
	1				D2690-8	LANYARD ASSEMBLY
		1			D2690-20	LANYARD ASSEMBLY
1					D2690-24	LANYARD ASSEMBLY
			1		D2690-28	LANYARD ASSEMBLY
				1	D2690-30	LANYARD ASSEMBLY
1	1	1	1	1	D3384-1	SOCK

RELEASED
2012-06-25

D3384-1 NOTES:

- SUPPLIER: TULMAR P/N 8972
MATERIAL: 420 DENIER NYLON CLOTH, PVC COATED, COLOUR RED
- THREAD: STITCHING IAW D-6193 6 TO 10 STITCHES PER INCH USING V-T-295 RED NYLON THREAD, TY2, CL A, SIZE E
- FINISH: NONE
- TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- UNITS: INCHES UNLESS OTHERWISE NOTED
- BREAK SHARP EDGES: N/A
- IDENTIFICATION: NONE
- WEIGHT: N/A
- STENCIL THE FOLLOWING: "REMOVE BEFORE FLIGHT" ON BOTH SIDES OF STRIP WITH 1" LETTERS USING WHITE INK AS PER SUPPLIER



C	UPDATED NOTE 9. REASON: PAR12-204.	MB	12.06.25
B	CHG TOLERANCES DWG UPDATED ADD MATERIAL & SUPPLIER INFO	DC	07.11.23
A	NEW ISSUE	RF	05.01.20
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG APPR.			
APPROVED			
DE APPR.			
DATE	12.06.25		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. D3384

TITLE: SOCK ASSEMBLY

REV. C
SHEET 1 OF 1

SCALE: NTS

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